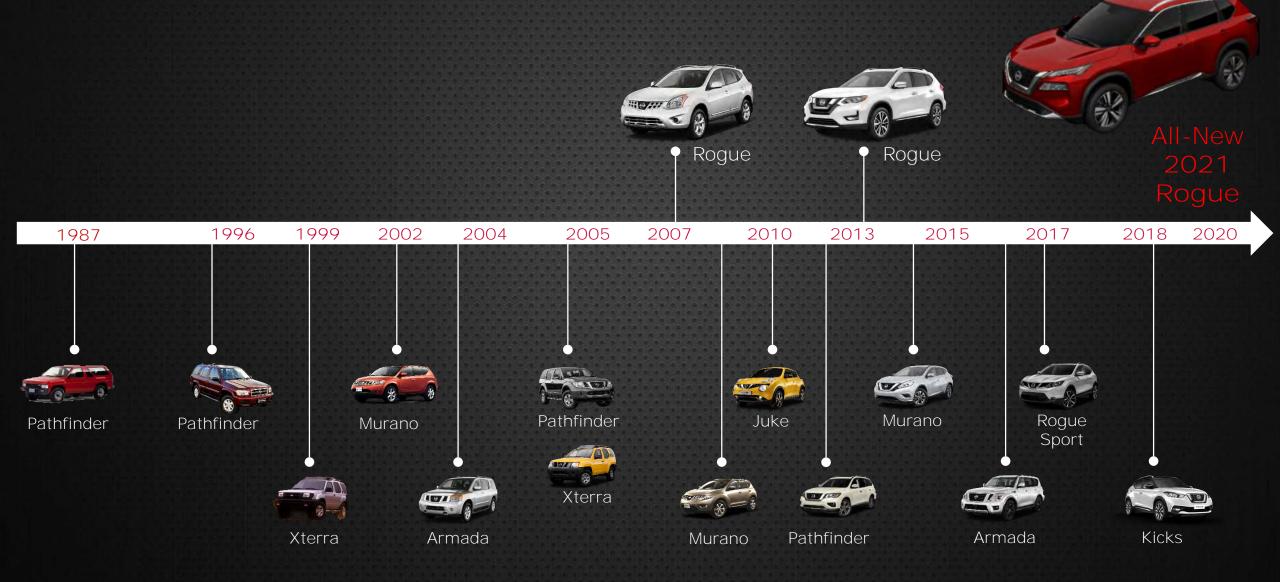
All-New Nissan Rogue

Nissan: 30+ Years of SUVs



New Rogue: THE CONCEPT

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Rogue Product Concept

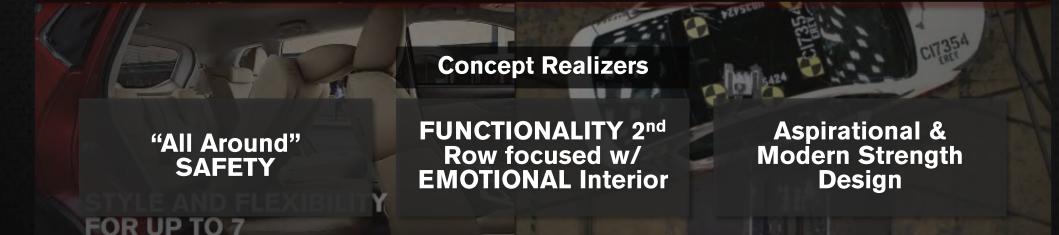
MODEL Promise

Right sized family versatile **SUV** w/ sense of Premium-ness STRATEGIC ADVANTAGE

Thoughtful Safety CSUV with 2nd row functionality

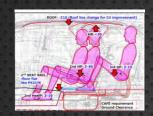
THOUGHTFUL SAFETY & ASPIRATIONAL

SUV has Modern Strength w/ Premium-ness & Family focused Functionality



BIW CONTRIBUTION TO Rogue TARGETS

INNOVATIVE & EFFICIENT PACKAGING : Improved roominess with enhanced stance & Fuel Efficiency



Increased cabin roominess



PREMIUM & ADVANCED FEELING : Premium & secure driving experience without compromising quality

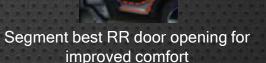


Increased stiffness for improved dynamics and reduced road noise



A-PLR section & layout to maximise front visibility



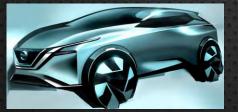




Top crash performance for secure driving

STRIKING & ATTRACTIVE DESIGN : Dynamic stance with premium and high quality feel

Sharp metal lines for dynamic & sleek appearance



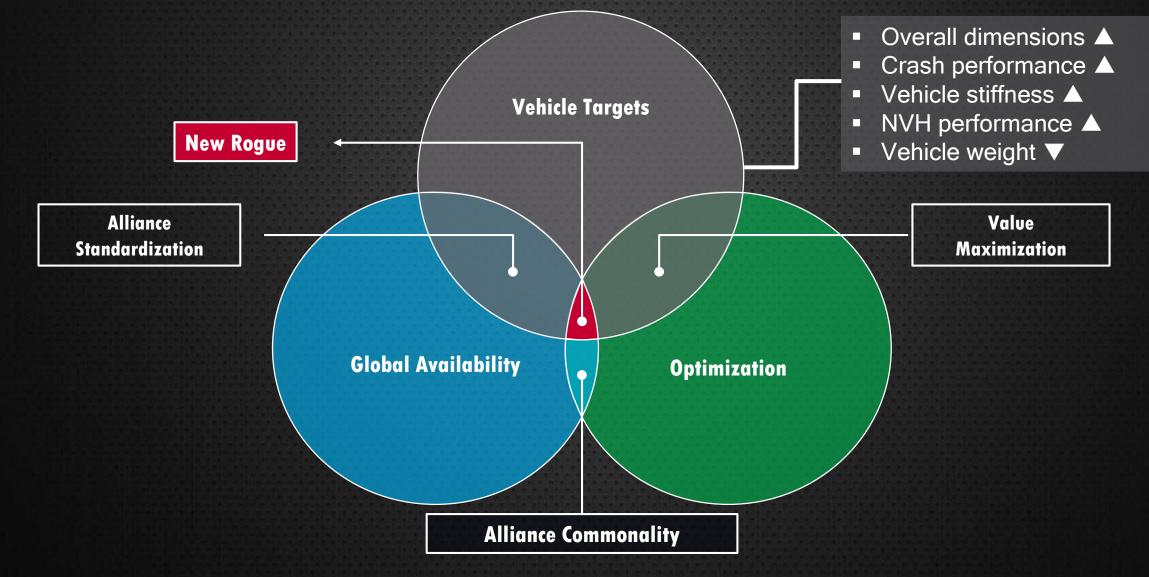
Optimizing Aerodynamics

- Reduced wind noise
- Cd total improvement: 5%



Rogue BODY DESIGN PHILOSOPHY

To develop the BIW by leveraging the Alliance in order to achieve maximum customer value

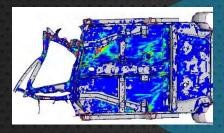


New Rogue: THE ACHIEVEMENT

1. 1. 1

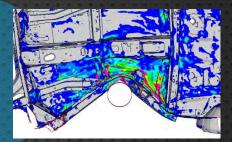
Overall Planning

Cluster CAE allows the consideration of multiple key performance parameters simultaneously, in order to achieve the required targets with minimal mass impact

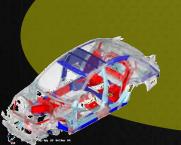


Safety

- Frontal (ODB/FLP/SOL)
- Side (MDB/POLE)
- Rear (VK/MDB)



0 0000 0 0010 0 0010 0 0000



NVH

- Key Structure Stiffness (MBRs, RR-END)
- Panel Stiffness (FLOOR, DASH)
- Eigen Frequencies

Ride & Handling

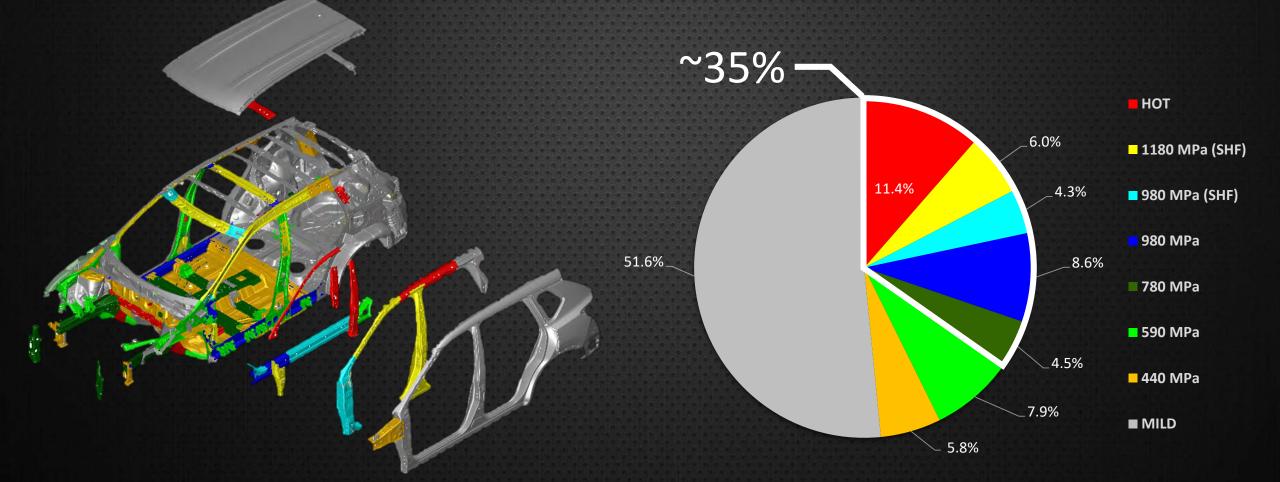
- Global Stiffness (Torsional)
- ENG ROOM Stiffness (Bending/Torsional)
- RR END Stiffness
 - (Bending/Torsional)



Rogue BIW – Steel Usage

□ <u>Maximize AHSS with well balanced global deployment</u>

SHF980&1180*, Nissan core technology, is applied to upper body pursuing weight saving & crash performance improvement . *Super High Formable Advanced High Strength Steel



Rogue Platform – Steel Usage

Maximize AHSS with well balanced global deployment

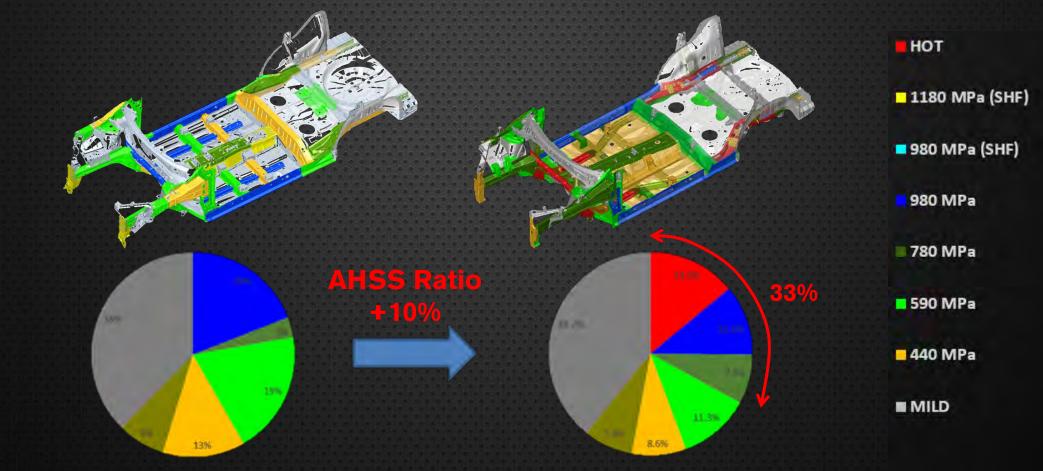
- 1. AHSS selection with well consideration for global deployment.
 - Now being used at 9 manufacturing locations across multiple countries within the alliance.
- 2. Well balanced Hot stamping and cold stamping selections on PF for top safety performance.



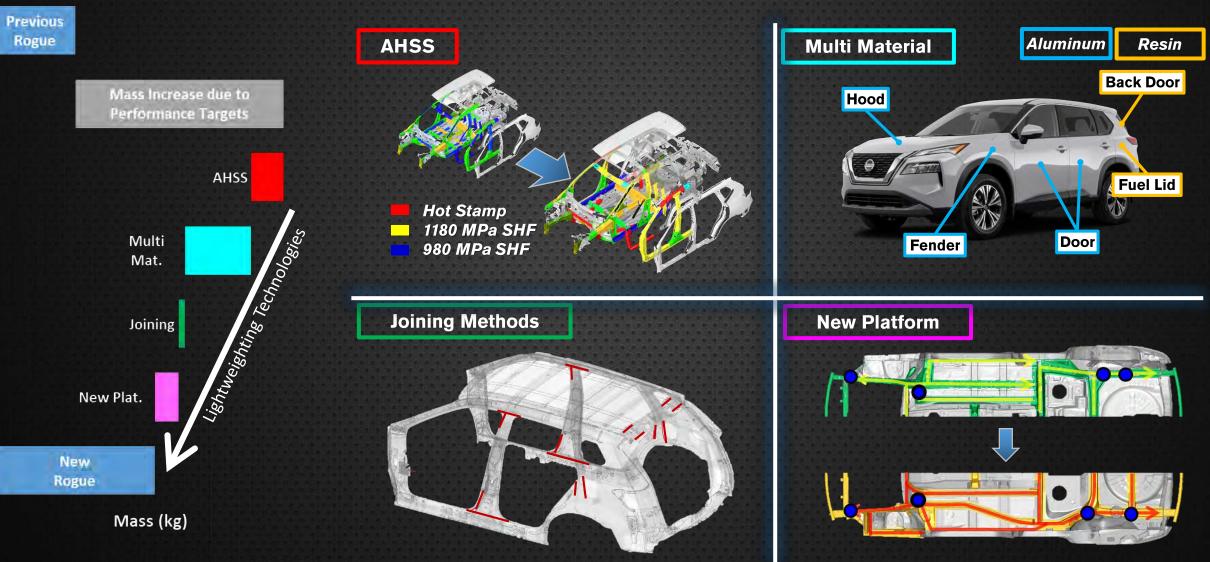
Rogue Platform – Steel Usage

Maximize AHSS with well balanced global deployment

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 - Now being used at 9 manufacturing locations across multiple countries within the alliance.
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Lightweighting Technologies



Safety Performance Rogue achieved ITHS Top Safety Pick+

2021 Nissan Rogue

2021 TOP SAFETY PICK+





Individual IIHS Test Modes (2021)

Moderate Overlap Small Overlap Side Impact Roof Crush Crash Test LH/RH Crash Test Crash Test Test











Whiplash



Headlight

Crash Prevention Test



Pedestrian Crash Avoidance Front- 2020



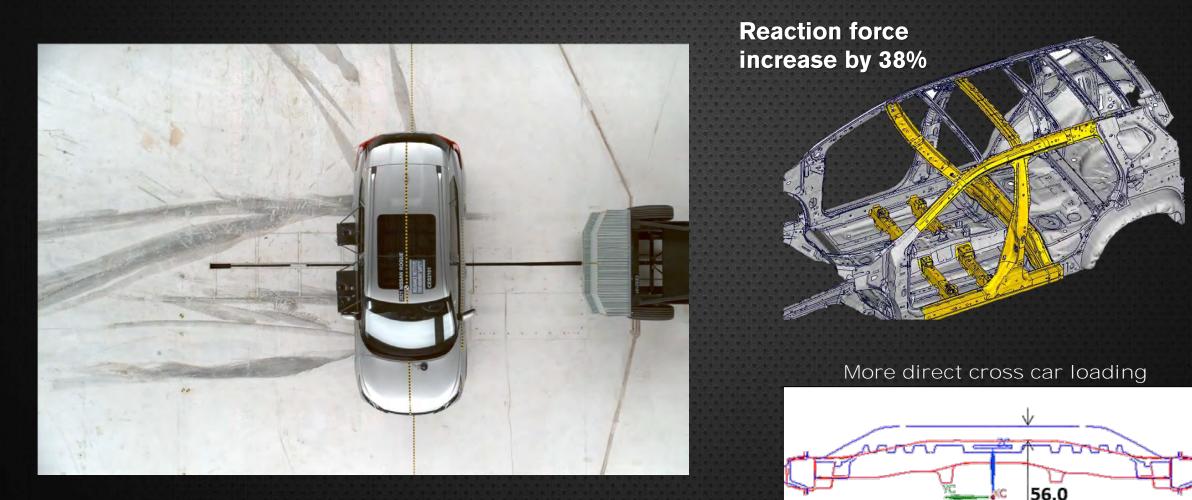
40mph Small Overlap Structure optimized to reduce mass and increase strength

T+: -49 046 mg Img#: -50 Rate: 1000 Durat: 0.550 s

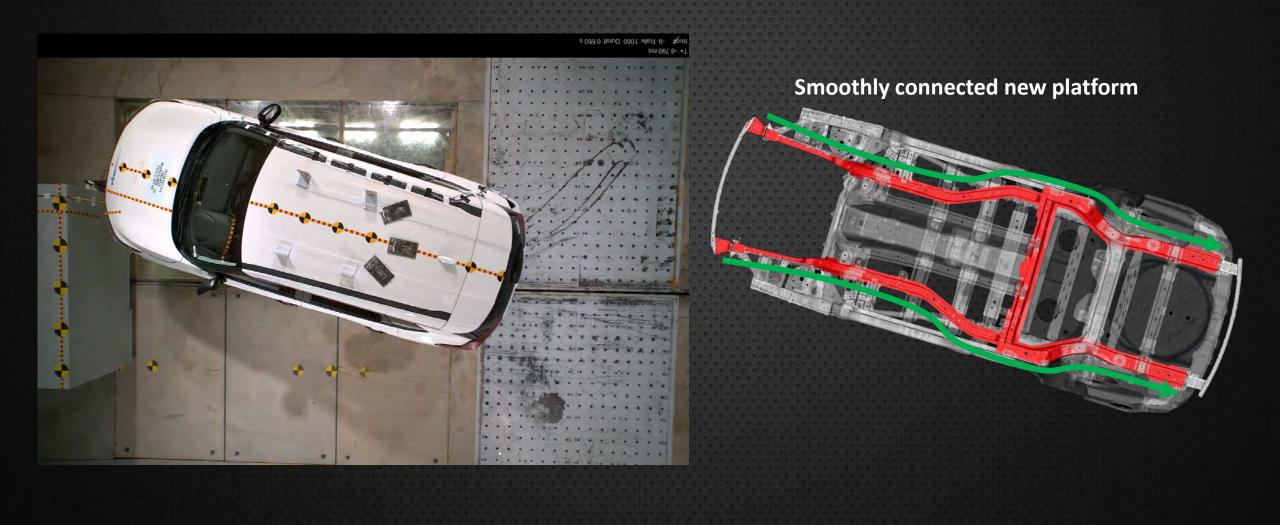
Reaction force increase by 9.7%

Optimized body structure

37mph Side Impact Structure optimized to reduce mass and increase strength

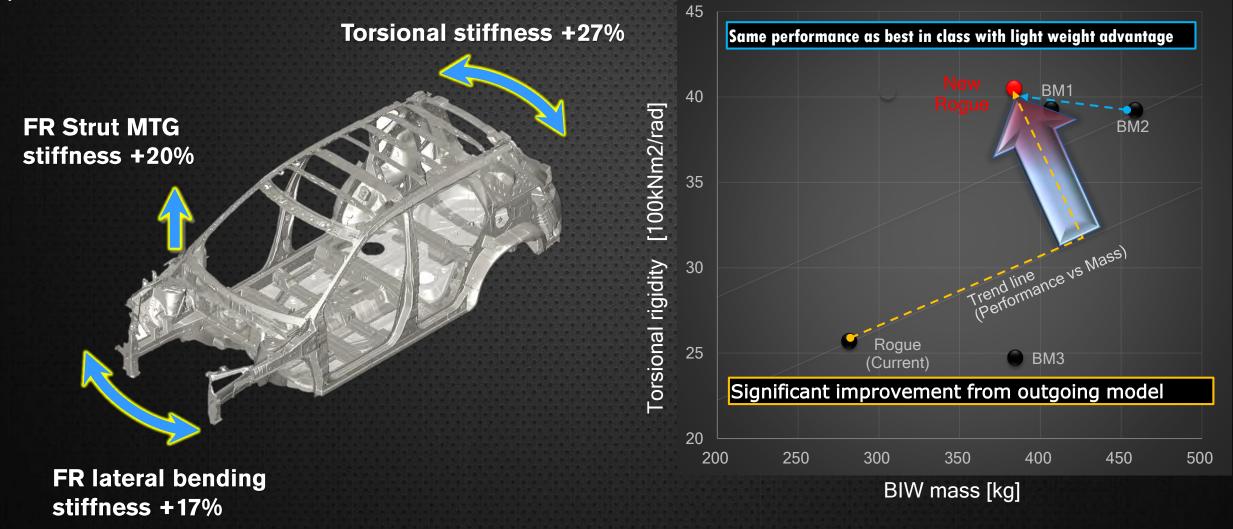


56mph Offset Oblique Impact Smoothly connected platform for axial load distribution



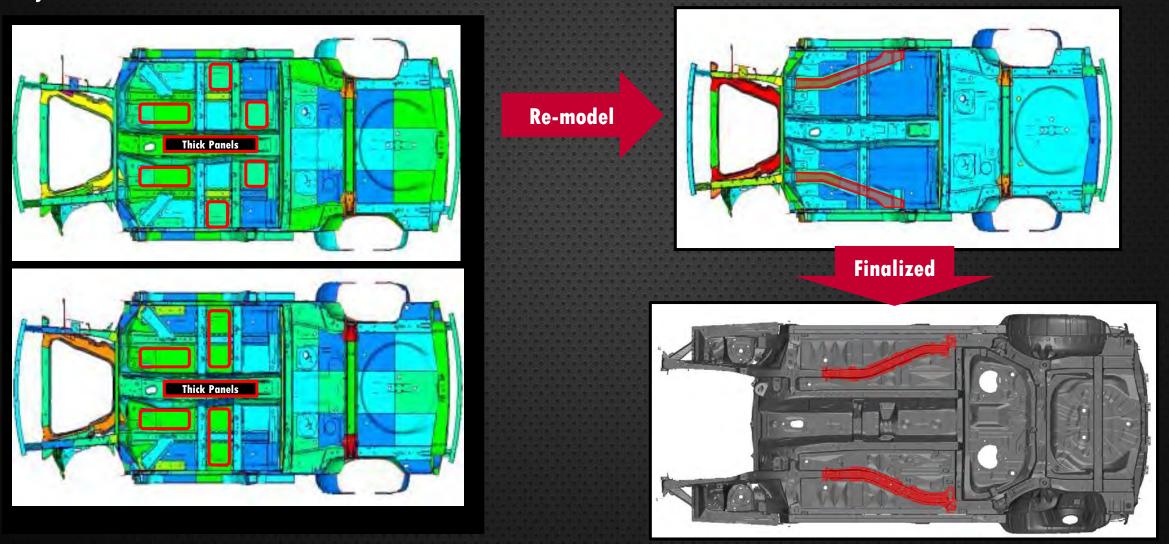
Stiffness Improvement

New platform and upper body design provides improved Stiffness resulting in better dynamic performance and noise reduction



Floor Stiffness Improvement

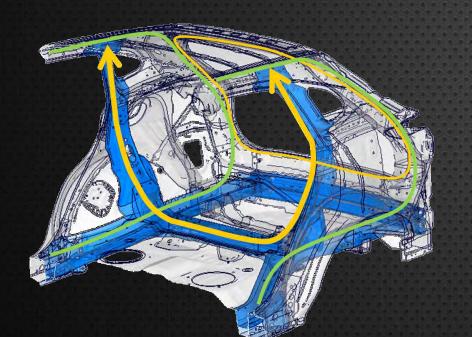
Based on the result of the cluster analysis, the platform structure was studied to find the most optimum layout of the Floor members



Rear Body Stiffness Improvement

Smooth & Connected Body structure in Rear provides improved solid structure feel

Ring structure in Body including floor structure

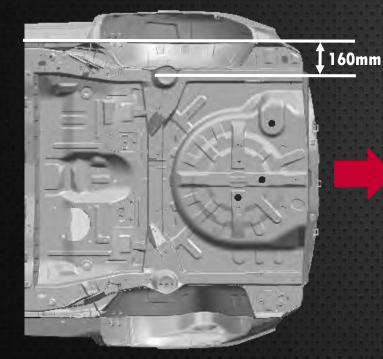


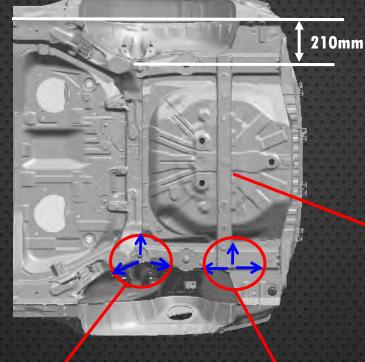


Impact shock

Load Transmission Improvement

Rear FLOOR optimized to compensate for increased tire width impact on load transmission





Distance between centroid of SILL and Rear SIDE Member increased

New Cross Member added for added stiffness and load transmission

Smooth connection from Rear Cross Member towards the Rear Suspension mounting surface and Rear Side Member **RR Suspension mounting point is at** center of Rear Side Member and Cross Member section

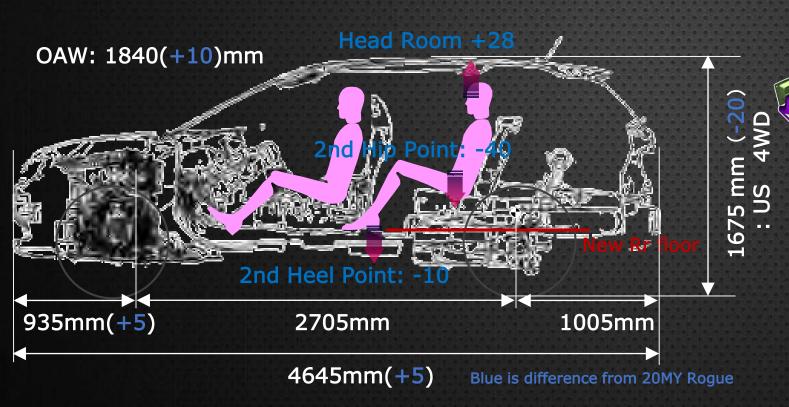
New Rogue: KEY ELEMENTS

INCREASED CABIN ROOMINESS

New Platform designed to improved cabin roominess within compact vehicle dimensions

New Floor designed for cabin space improvements:

- New Rear Seat Cross Member for passenger for ingress/egress improvement
- New Lower Rear Floor for seating comfort and luggage space



Previous Rogue New Rogue

56.0

Baby & Child Loading Improved access

A: Head space

B: Hip/space

C: Leg space

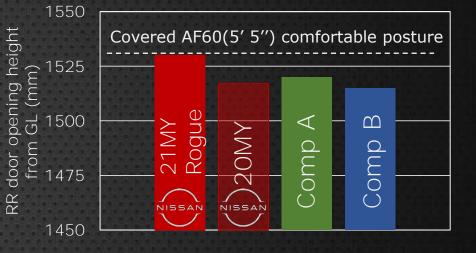
A: Head space Top level RR DOOR opening height.



B: Hip space Door armrest cut out 21MY

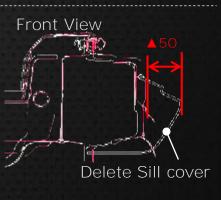
Improve (190mm cut







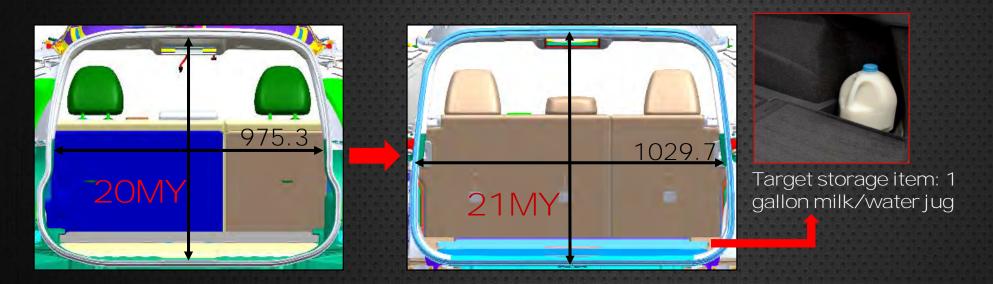




Cargo Room Opening

Increased width and squared off opening

□ Flat load floor from luggage room & folded 2nd row seats



2nd Row Seatback = 4 deg

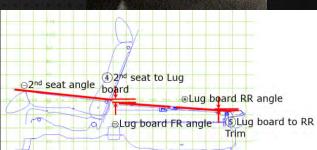
Inner Lugg Board = 5 deg



Outer Lugg Board = 3 deg



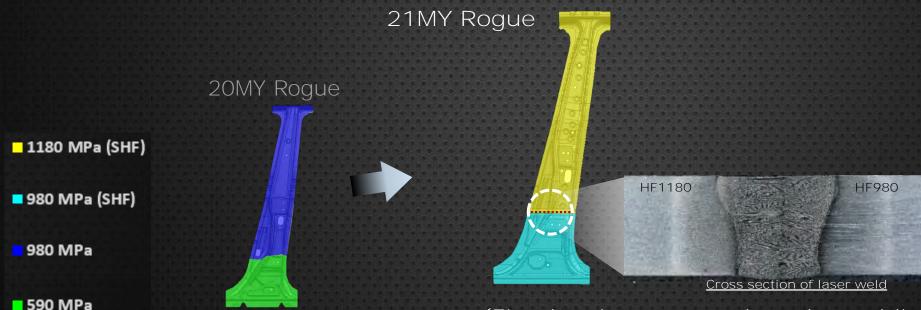
	21MY	20MY
Maximum Opening Width(mm)	1146.3	1140.5
Minimum Opening Width(mm)	1029.7 † 54.4mm	975.3
Opening Height(With Board)(mm)	795.5	795.2



SHF980/1180 Application Tech - TWB* <u>World 1st SHF980+SHF1180 TWB adoption to B-PLR</u>

- 1. Cold Stamping on SHF AHSS realizes integration tech comparable to Hot Stamping
- 2. Achieved high balanced Crash safety and light weight; -15% weight saving*

*Compared with conventional design of 590+980MPa TWB



 Fine hardness control on the welding bead for high alloyed steels
 Optimized section design for the formability

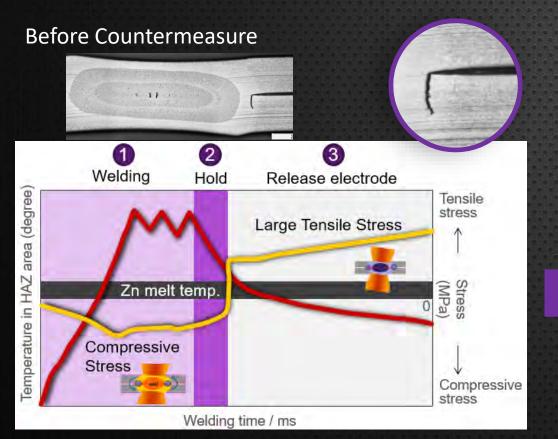
> Special tech. supported by

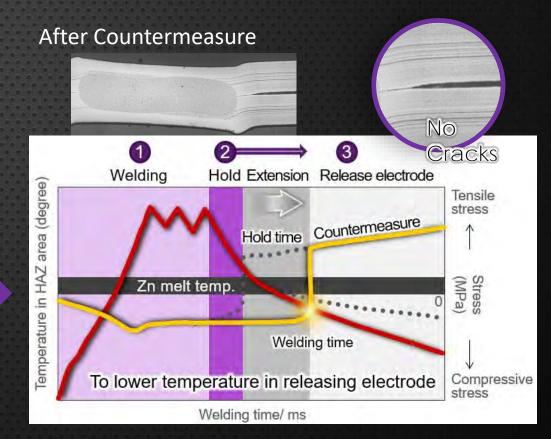


SHF980/1180 Application Technology & Liquid Metal Embrittlement Control

Fine controlled SPOT weld schedule to avoid LME

- 1. Appropriate Holding time extension to Zinc melting control
- 2. Tension stress reduce by fine weld gun/panel control
- 3. Set up design guideline for applicable stacks for SHF980 and SHF1180





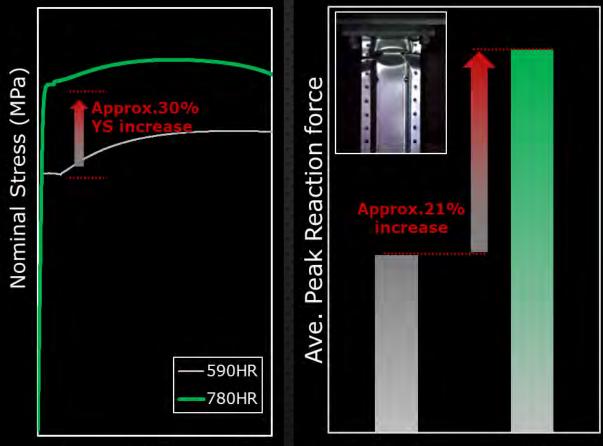
Front Suspension MBR Design - 780HR

Contributes to ITHS Small Over Lap performance while lightweighting

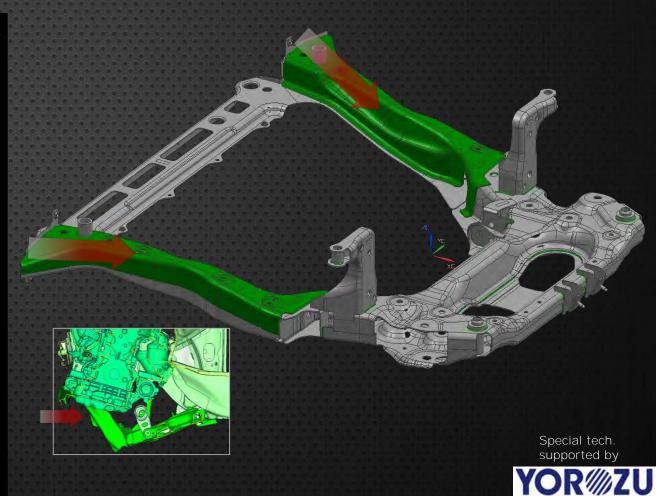
- 1. Achieved high reaction force with optimized shape design balanced light weight
- 2. -26% weight saving comparing 590HR adoption

590HR

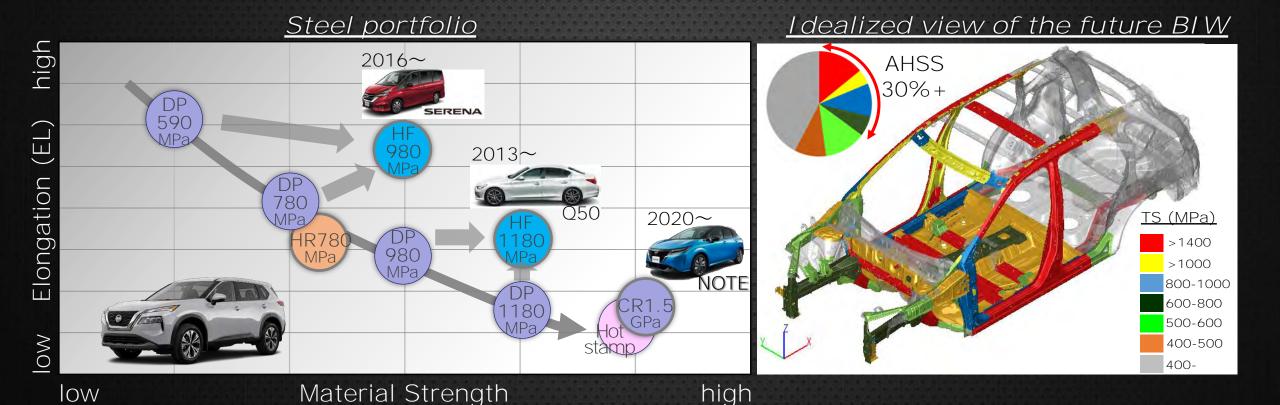
780HR



Nominal Strain (%)







Please support Nissan AHSS strategy!!

All-New Nissan Rogue