

AISI – OP Committee
862 OP Shipping Schedule
Specification
ASC X12 – Version 004010

Transaction Purpose Code:
'00' Original
'01' Cancel
'05' Replace
'22' Information Copy'

Schedule Type:
'DL' Delivery Based
'SH' Shipment Based

Schedule Dates:
BSS05 = Start Date
BSS06 = End Date
BSS03 = Creation Date

Schedule Quantity:
'A' Actual Discrete
'C' Cumulative

ISA*00* 00* 01*111222333 01*999888777 060314*0314*U
*00200*000000001*0*P~
GS*SS*111222333*999888777*20060314*0311*000000001*X*004010
ST*862*0001
BSS*00*111222*20050701*DL*20050801*20060903*****A
NTE**THIS SCHEDULE SUPERSEDES ALL PREVIOUS SCHEDULES
N1*SI*SHIPPING SCHEDULE ISSUER (Steel Producer/Customer)*92*88667A
N1*SU*STEEL PRODUCER*92*6785M
PER*SU*J BROWN*TE*5551115555
N1*SF*OUTSIDE PROCESSOR*1*999888777
N1*BT*STEEL PRODUCER*92*6785M
N1*ST*CUSTOMER / NEXT OUTSIDE PROCESSOR*92*0077661
REF*DK*555*GATE #3
LIN**BP*F8AB 16476 ER677*PO*222555-1*EC*6
UIT*LB

PKG*X*34*AS*2M10*COMMENTS (Product Marking Code and/or Text Instructions)
PKG*X*36*AS*2P87P10*COMMENTS (Product Packaging Code and/or Text Instructions)
PKG*X*42*AS*2L85*COMMENTS (Load Code and/or Text Instructions) ('42' Placement on Carrier)

REF*AO*R112233 (Appointment Number)
SDP*Y*Y

SDP01:
Ship/Delivery/Calendar Pattern:
'N' As Directed
'Y' None

FST*132755*D*W*20060313
FST*132755*D*W*20060320
FST*132755*D*W*20060327
FST*132755*D*W*20060403
FST*150015*D*W*20060410
FST*150015*D*W*20060417
FST*150015*D*W*20060424
FST*150015*D*W*20060501
FST*167275*D*W*20060508
FST*167275*D*W*20060515

FST02 - Forecast:
'D' Planning
'C' Firm
FST03 - Forecast Timing:
'C' Daily
'W' Weekly
'F' Flexible Intervals
(To/From Specified Dates)

FST*167275*D*F*20050801*20060604
FST*184535*D*F*20050801*20060702
FST*201795*D*F*20050801*20060730
FST*219055*D*F*20050801*20060903

Shipment ID #

SHP*01*16039*011*20060217
REF*SI*G10061

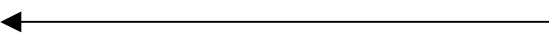
Quantity:
'01' Discrete '02' Cumulative

SHP*02*115495*011*20050801*20060217
LIN**BP*F8AB 16476 ER888*PO*222555-2*EC*6
UIT*LB

PKG*X*34*AS*2M10*COMMENTS (Product Marking Code and/or Text Instructions)
PKG*X*36*AS*2P87P10*COMMENTS (Product Packaging Code and/or Text Instructions)
PKG*X*42*AS*2L85*COMMENTS (Load Code and/or Text Instructions) ('42' Placement on Carrier)

REF*AO*R445566 (Appointment Number)
SDP*Y*Y
FST*125755*D*W*20060313
FST*125755*D*W*20060320
FST*125755*D*W*20060327
FST*125755*D*W*20060403
FST*140015*D*W*20060410
FST*140015*D*W*20060417
FST*140015*D*W*20060424
FST*140015*D*W*20060501
FST*157275*D*W*20060508
FST*157275*D*W*20060515
FST*157275*D*F*20050801*20060604
FST*174535*D*F*20050801*20060702
FST*202795*D*F*20050801*20060730
FST*220055*D*F*20050801*20060903
SHP*01*16739*011*20060217
REF*SI*G10062
SHP*02*120495*011*20050801*20060217
CTT~2~4370580
SE~63~0001
GE~1~000292852
IEA~1~000292852

Total Ship
Quantity



Definitions/ Intended Usage:

862 OP Shipping Schedule – Document to provide OP with insight into steel producers’ shipping requirements for specified customer / Part # / Customer PO for a specified period.

SHP01 “01” Discrete Quantity – Specific quantity for specified date

SHP01 “02” Cumulative Quantity - Sum of quantities processed to specified date for given ID referenced in LIN segment. Must include a start and end date for the quantity count.

Shipment ID (REF*SI) – Provided as a reference point. This is the last shipment ID reflected in the Cumulative Quantity in the SHP

Total Forecast Quantity (CTT) – Sum of specific quantities scheduled for shipment in the FST segments.